Multi-functional linear actuators for 2-way and 3-way globe valves

- Actuating force 2500 N
- Nominal voltage AC/DC 24 V
- Control: modulating DC 0 ... 10 V
- Position feedback DC 2 ... 10 V
- including bracket and valve stem coupler
- Adapter sets for third-party valves as accessories


Overview of types

| Type | Description |
| :--- | :--- |
| AV24-MFT-R | Standard actuator |
| AV24-MFT2-R | Actuator with Y module |
| AV24-MFT2-R-C105 | Actuator with Y module and auxiliary switch |

Technical data

| Electrical data | Nominal voltage | AC $24 \mathrm{~V}, 50 / 60 \mathrm{~Hz} / \mathrm{DC} 24 \mathrm{~V}$ |
| :---: | :---: | :---: |
|  | Nominal voltage range | AC 19.2 ... $28.8 \mathrm{~V} / \mathrm{DC} 21.6$... 28.8 V |
|  | Power consumption In operation For wire sizing | 6 W @ nominal force 12 VA |
|  | Connection | Cable $1 \mathrm{~m}, 5 \times 0.75 \mathrm{~mm}^{2}$ |
|  | Parallel connection | Yes (note performance data for supply!) |
| Functional data | Actuating force Closing force Inhibiting force | $\begin{aligned} & 2500 \mathrm{~N} \\ & 1700 \mathrm{~N} \end{aligned}$ |
|  | Control Control signal Y Operating range | DC $0 \ldots 10 \mathrm{~V}$, input impedance $100 \mathrm{k} \Omega$ DC $2 \ldots 10 \mathrm{~V}$ |
|  | Position feedback (Measuring voltage) | DC 2 ... 10 V , max. 0.5 mA |
|  | Position accuracy | $\pm 5 \%$ |
|  | Manual override | With hexagonal key, temporary |
|  | Nominal stroke | 50 mm |
|  | Running time | 150 s |
|  | Sound power level | Max. 35 dB (A) |
|  | Position indication | mechanical 8 ... 50 mm stroke |
| Safety | Protection class | III Safety extra-low voltage |
|  | Degree of protection | IP54 |
|  | EMC | CE according to 2004/108/EC |
|  | Mode of operation | Type 1 (EN 60730-1) |
|  | Rated impulse voltage | 0.33 kV (EN 60730-1) |
|  | Control pollution degree | 3 (EN 60730-1) |
|  | Ambient temperature | $0 \ldots+50^{\circ} \mathrm{C}$ |
|  | Non-operating temperature | $-40 \ldots+80^{\circ} \mathrm{C}$ |
|  | Ambient humidity | 95\% r.H., non-condensating (EN 60730-1) |
|  | Maintenance | Maintenance-free |
| Dimensions / Weight | Dimensions | See «Dimensions» on page 5 |
|  | Weight | Approx. 2.9 kg |

- The actuator has been designed for use in stationary heating, ventilation and air conditioning systems and is not allowed to be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- It may only be installed by suitably trained personnel. Any legal regulations or regulations issued by authorities must be observed during assembly.
- The device does not contain any parts that can be replaced or repaired by the user.
- The device contains electrical and electronic components and is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.


## Product features

Mode of operation The actuator is activated with a standard modulating signal DC $0 \ldots 10 \mathrm{~V}$.
Simple attachment A suitable adapter set ZAV.. is required for mounting the actuator on the third-party valve (see «Accessories»). The adapter set is comprised of a valve neck adapter and a valve stem coupling. The valve neck adapter makes it possible to mount the actuator on the neck of the valve to the bracket with a clamping strap. The actuator spindle is coupled to the valve stem with the valve stem coupling. The actuator can be rotated through $360^{\circ}$ ) on the neck of the valve.

Manual override The stroke can be adjusted in a voltage-free state by using a hexagonal key ( 5 mm ), which is plugged into the actuator at the top. If the hexagonal key is turned in a clockwise direction, then the actuator spindle will extend from the actuator housing (pushing) and maintain the position until a nominal voltage is applied (the controller has first priority).

High functional reliability The actuator is protected against short circuits, polarity reversal and overloading. The stroke is adapted automatically.

| Function indication | The stroke is indicated mechanically on the bracket. The indicator adjusts itself automatically. <br> A two-coloured LED status display is located below the cover of the housing. |
| :--- | :--- |
| Combination valve/actuator | Refer to the valve documentation for suitable valves, their permitted media temperatures and <br> closing pressures. |
| Y Module | Passive sensors can also be linked to the actuators AV24-MFT2-R and AV24-MFT2-R-C105, in <br> addition to the active ones. |
| Auxiliary switch | The AV24-MFT2-R-C105 actuator is equipped with an auxiliary switch for interrupting the supply <br> voltage. |

## Accessories

|  | Description | Data sheet |
| :--- | :--- | :--- |
| Mechanical accessories | Adapter sets, Type ZAV-.. | T6- UNV-..ZNV-../ZAV-.. |

## Electrical installation



## Functions

## Alignment of the operating elements

The terminals for the cable connection, the operating elements $\mathrm{S} 1, \mathrm{~S} 2, \mathrm{~S} 3$ and the H 1 LED indicator are located under the cover of the actuator.
By setting slide switch S3 or pressing pushbuttons S 1 and S 2 , it is possible to configure the actuator very simply on site to suit actual requirements, if changes are necessary from the factory settings.
S3.1 Direction of stroke
S3.2 Valve closing point


## Functional description

| Function | Description | Switch |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Test | The valve effects full stroke with maximum running time and checks the adapted stroke to determine whether the two end-points ( $\mathrm{H}=0 \%$ and $\mathrm{H}=100 \%$ ) are reached. | Press S1 |  |  |
| Init (Adaptation) | The possible stroke effected (between the two mechanical end stops of the valve) is detected a $100 \%$ stroke and stored in the microcontroller. The control signal and the running time are then matched to this $100 \%$ stroke. | $\begin{gathered} \text { Press } \\ \text { S2 } \end{gathered}$ |  |  |
| Direction of stroke | Direction of stroke relative to the control signal | S3.1 | Symbol |  |
| direct ${ }^{1)}$ | $0 \%$ control signal corresponds to $0 \%$ position feedback. (The actuator spindle is retracted or extended according to the selected closing point.) | OFF |  |  |
| inverted | $0 \%$ control signal corresponds to $100 \%$ position feedback. (The actuator spindle is extended or retracted according to the selected closing point.) | ON |  |  |
| Valve closing point | Closing point with actuator spindle retracted or extended. | S3.2 | Symbol | Consequence |
| up 1) | The actuator spindle is retracted into the actuator and the valve stem is extended from the fitting. The position feedback indicates $0 \%$ if the stroke direction is «direct». | OFF | - |  |
| down | The actuator spindle is extended from the actuator and the valve stem is retracted into the fitting. The position feedback indicates $0 \%$ if the stroke direction is «direct». | ON | $\nabla$ |  |

## 1) Factory settings

## LED display H1

The LED display is two-coloured (red/green) and shows the current status of the actuator.

| Green steady light | Actuator working properly |
| :--- | :--- |
| Green flashing light | Test run or adaptation with synchronisation in progress |
| Red steady light | A fault is present | | Possible causes of malfunctiols: |
| :--- |
| - Actuator installed incorrectly |
| - Valve stem blocked |
| - No valve installed |
| The adaptation must be repeated by pressing pushbutton |
| S2 after the malfunction has been eliminated. |$|$| Red flashing light | After every voltage interruption (>2 s). The valve is automatically <br> synchronized at the selected closing point the next time it closes, and the <br> LED indicator changes from a red flashing light to a green steady light. |
| :--- | :--- |
| Alternating red/green <br> flashing light | Addressing via the control system and operation of the adaptation <br> pushbutton S2 in progress |

## Functions

Modulating control


## 3-point control



1) Measuring signal $U$ according to position
2) $m=$ if relay contact $a$ or $b$ is in switch position 150 for longer than the running time (1 s)

A typical use for $100 \%$ override control is in a frost protection circuit. Whether or not the frost thermostat has to interrupt the signal conductor to the controller «d» depends on the make of controller being used (not necessary, if the signal output at the controller is short circuit proof and protected against polarity reversal).

| Symbols |  |  |  | 픈 <br> 응 <br> 든 <br> 0. | 픈은든응 |  |  |  |  | Actuator spindle moves |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { 듣 } \\ & \text { 응 } \\ & \text { 읗 } \\ & \text { 응 } \\ & \text { 으N } \end{aligned}$ |  |  |  |  |  |  |  |  | $\begin{aligned} & 7 \mathrm{ccw} 7 \\ & \frac{1}{\square} \end{aligned}$ | $\begin{aligned} & \\| \text { cul }\rangle \\ & \square \\ & \square \end{aligned}$ |
|  |  | S3.1 |  | S3.2 |  |  |  |  |  |  |  |
| $\stackrel{H}{4} \square_{r}$ | $\Delta$ | OFF |  | OFF |  | 1 | 0 |  | X |  | OFF |
|  |  |  | ON |  |  | 1 | 0 | X |  | ON |  |
|  | $\nabla$ | OFF |  | ON |  | 1 | 0 |  | X | ON |  |
|  |  |  | ON |  |  | 1 | 0 | X |  |  | OFF |

## Dimensions [mm]





$8$


